

## Transmission Mount Billet Insert Installation Guide v1.0

(Aug 2015)

Part No. EC0513-0101; EC0513-0101R

## Application

Audi B8/B8.5 A4, S4, A5,  
S5, RS5, Allroad

## List of Parts Included

(1) Billet Insert


## List of Required Tools

10mm 12 point Socket

Silicone Grease/Spray

Torque Wrench

Vehicle Lift or Jack Stands or Ramps



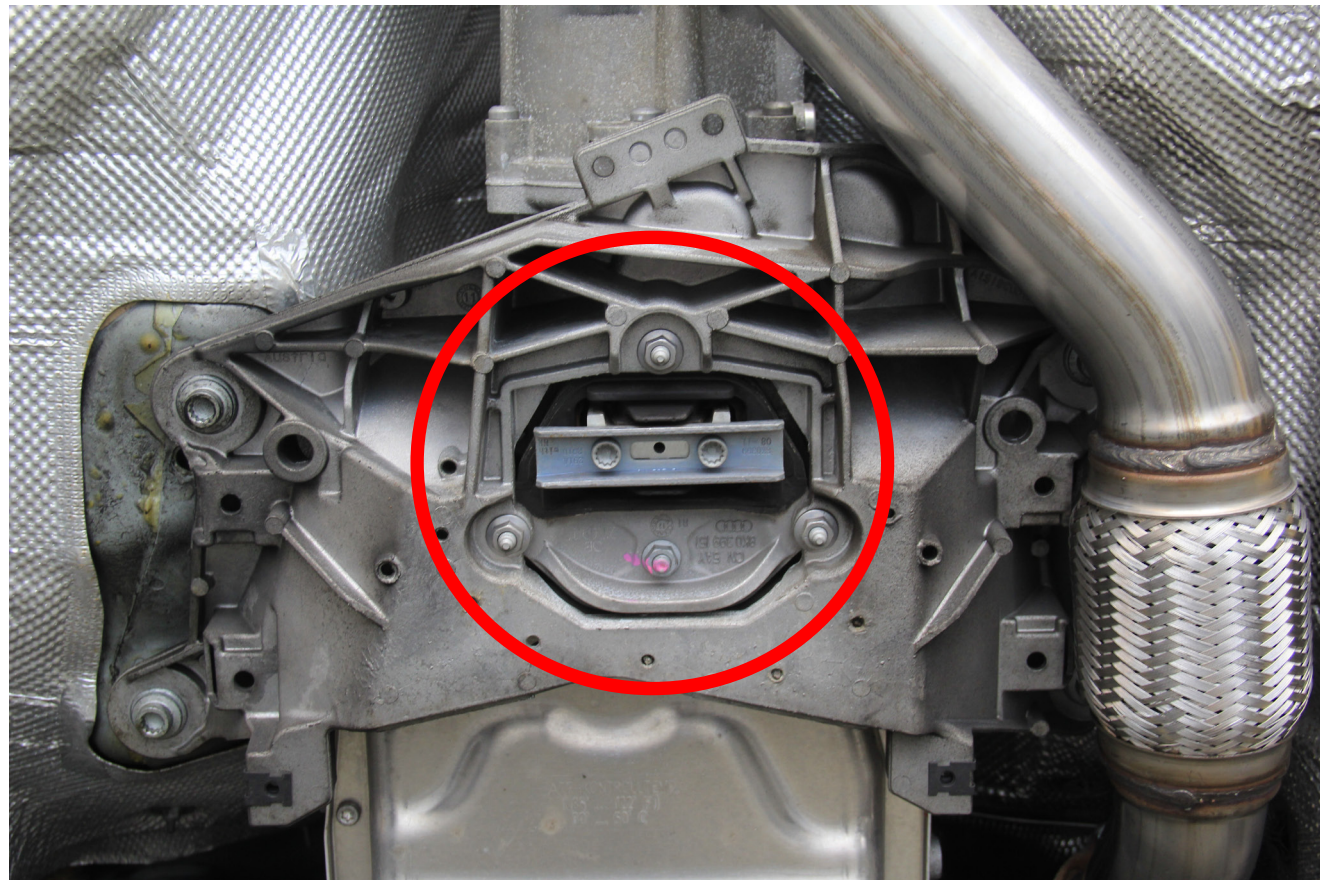
**Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.**

# STEP

## 1

Properly raise the front end of vehicle using an automotive lift or jack stands or ramps.

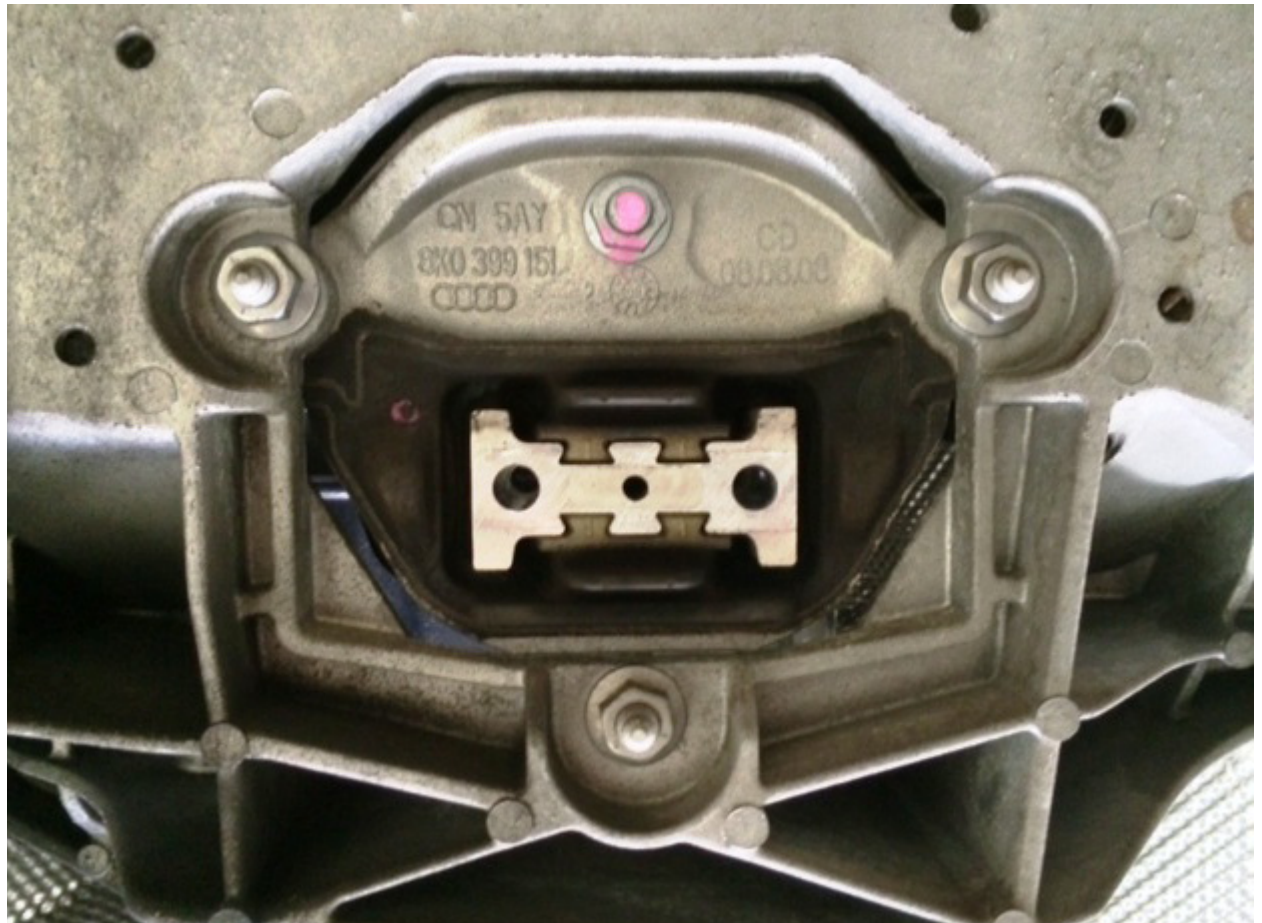
Locate the transmission mount and remove the two M10 12 point screws and the metal bracket that was secured by the two screws. Please note that these bolts will be re-used.



# STEP

## 2

Sufficiently lubricate the Polyurethane insert with Silicone grease or Silicone Spray. Then install the insert. Carefully push all the way until the insert sits relatively flat against the mount.

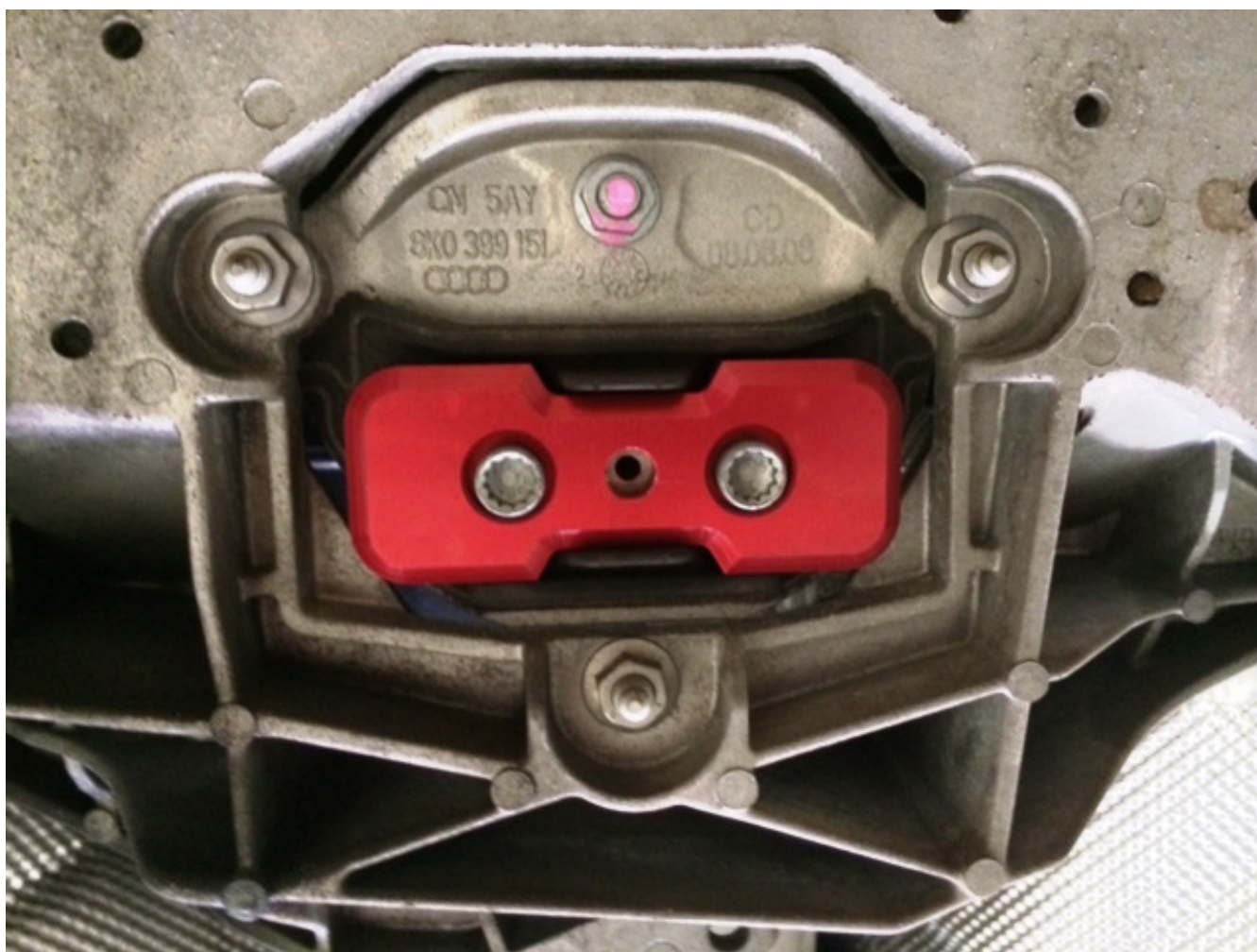




# STEP

## 3

Secure the insert using the OE screws from step 1. Torque to 15 ft-lbs (20 Nm).



# STEP

## 4

Carefully lower the vehicle and enjoy the performance gains of the Eurocode billet insert.



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