

## E EUROCODE

Top Differential Mount Billet Insert Installation Guide

Part No. EC0513-0102; EC0513-0102R

#### **Application** Audi -B8/B8.5 A4, S4, A5, S5, RS5, Allroad -C7 A6, S6, A7, S7, RS7 -D4 A8, S8 List of Parts Included List of Required Tools (2) Billet Insert 18mm Socket Silicone Grease/Spray Torque Wrench Transmission/Differential stand Vehicle Lift or Jack Stands or Ramps

Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

1

Properly raise the rear end of vehicle using an automotive lift or jack stands or ramps.

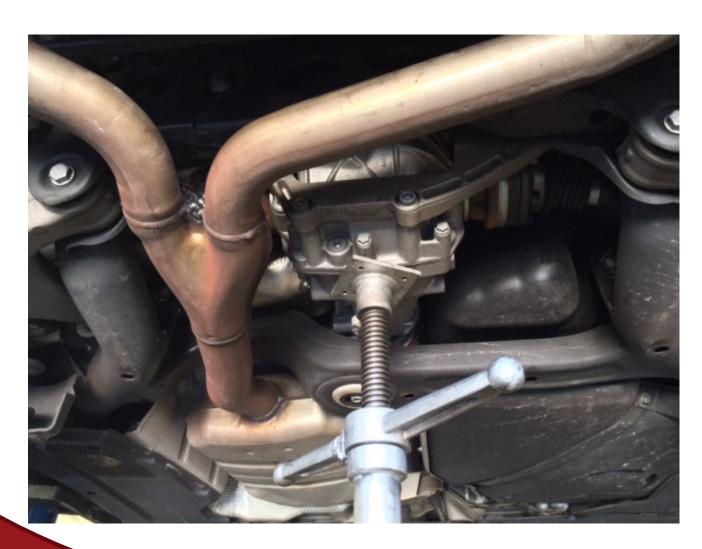
Locate the two top differential mounts and the carrier bolts.





2

Place a Transmission stand under the reinforced part of the differential housing to support it while the inserts are being installed.





Start with one mount, and remove the mounting bolt with an 18mm socket. This bolt will be reused to secure the billet insert.





4

Spray the billet insert with a lubricant and carefully insert the insert into the mount. Manually push until the insert is flat against the mount.





5

Install the bolt from step 3 and torque to  $40.6\ \text{ft-lbs}$  (55 Nm).

Repeat steps 3 to 5 to the other side.



5

Carefully lower the vehicle and enjoy the performance gains of the Eurocode billet inserts.





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