



Alu Kreuz Installation Guide v1.1 (April 2016)

Part No's: EC0101-0501

Application

Audi C7 A6, A7, S6, S7, RS7
Left hand drive only


List of Parts Included

(1) Alu Kreuz Brace
(8) M12 bolt 60mm long C110.9
(8) M12 Hi Strength Washer C110.9
(5) M6 x 16mm long Cap screw
(5) M6 Flat Washer
(5) M6 Lock Washer
(1) Loctite 242 tube

List of Required Tools

Flat/Philips Head Screw Driver
T30 Torx Socket
M4 Allen Head Socket
M5 Allen Head Socket
M18 Socket
M19 Socket
Torque Wrench
Pliers, Longnose

**Replacement Hardware Kits can be purchased
using PN: EC0101-0502**



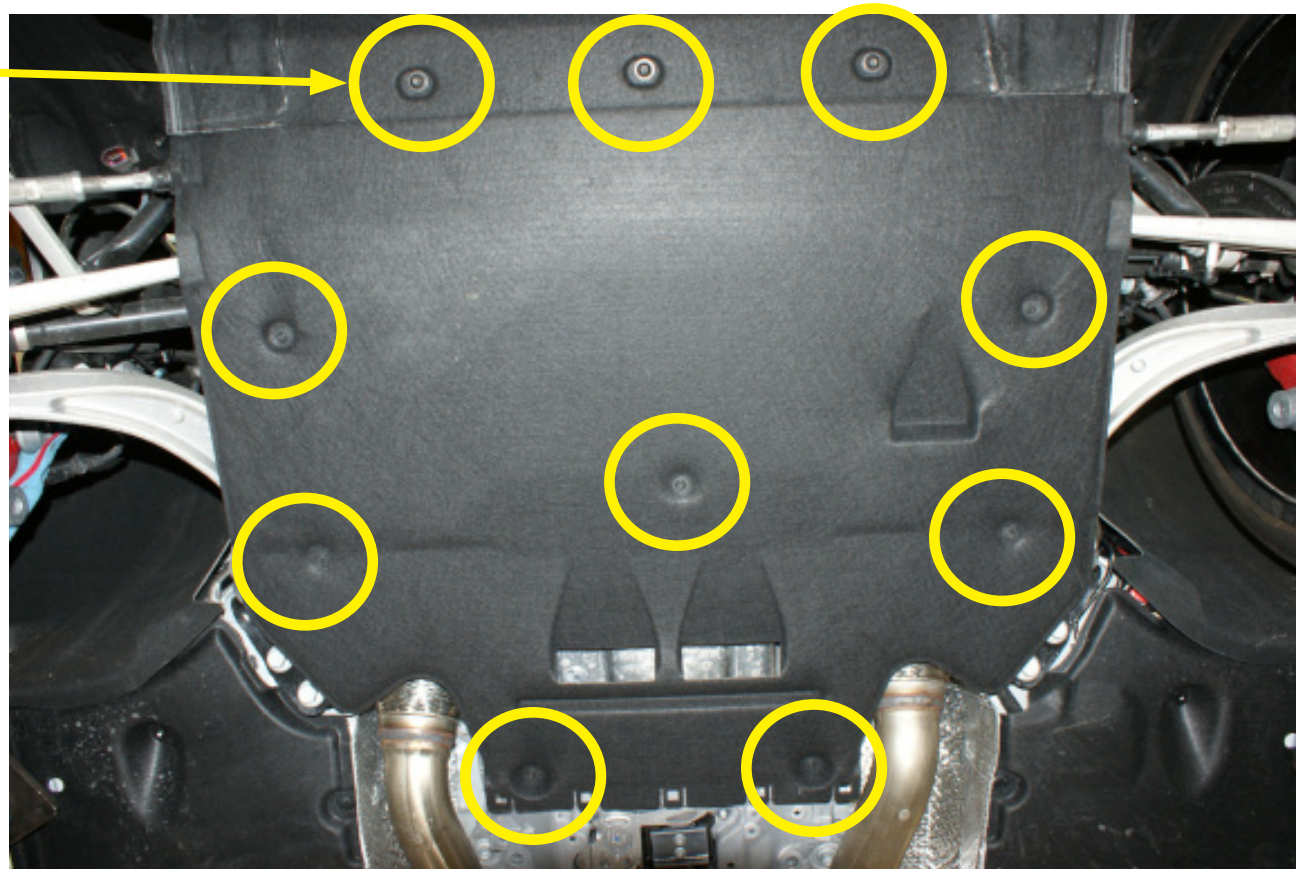
Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

STEP 1

Safely raise the vehicle using an automotive lift or jack stands. Do not use ramps. The wheels of the vehicle must not have any weight on them or damage to the sub-frame may occur.

Remove the Under body cover using a Flat Head or Philips screw driver and a T30 Torx socket (3 screws).

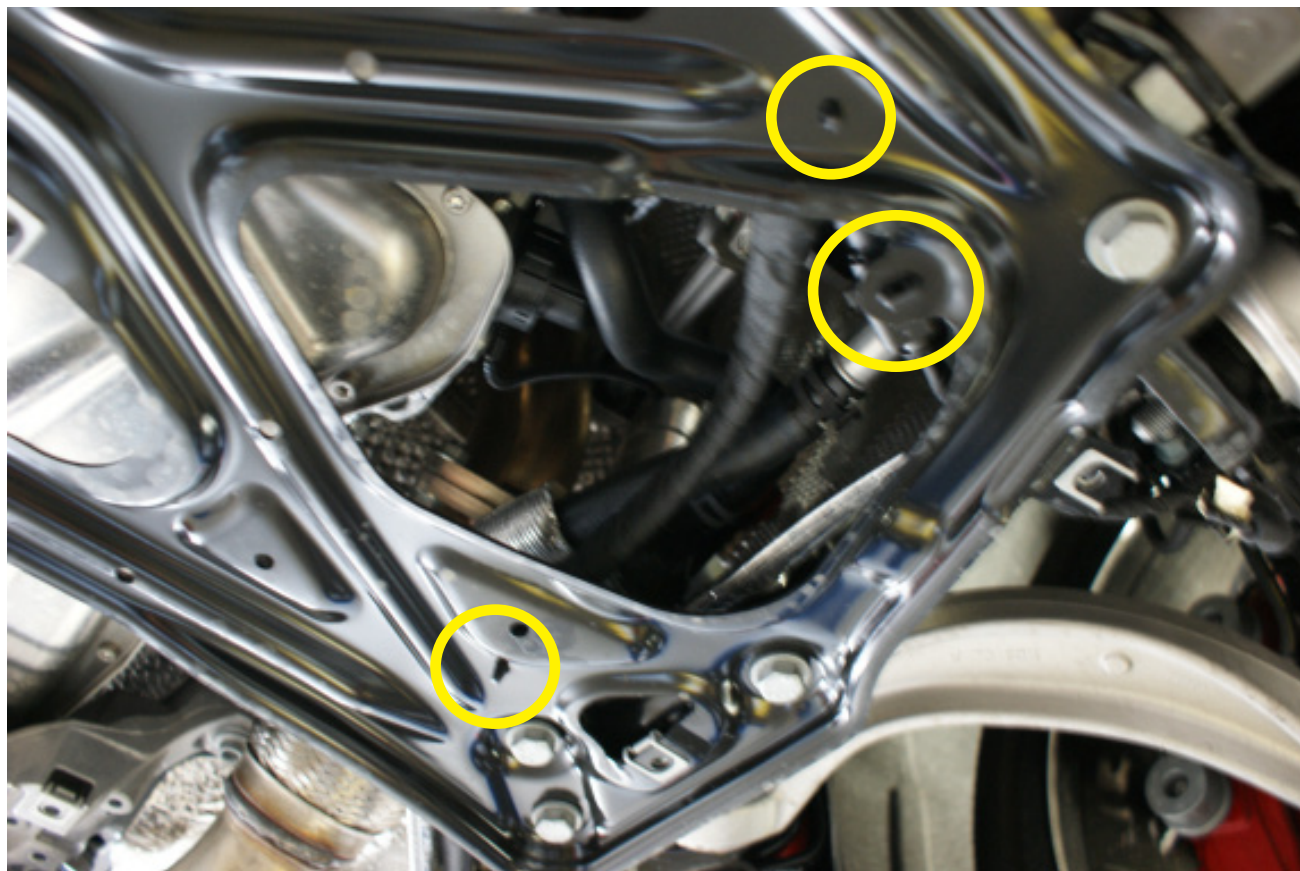
Torx screws



STEP

2

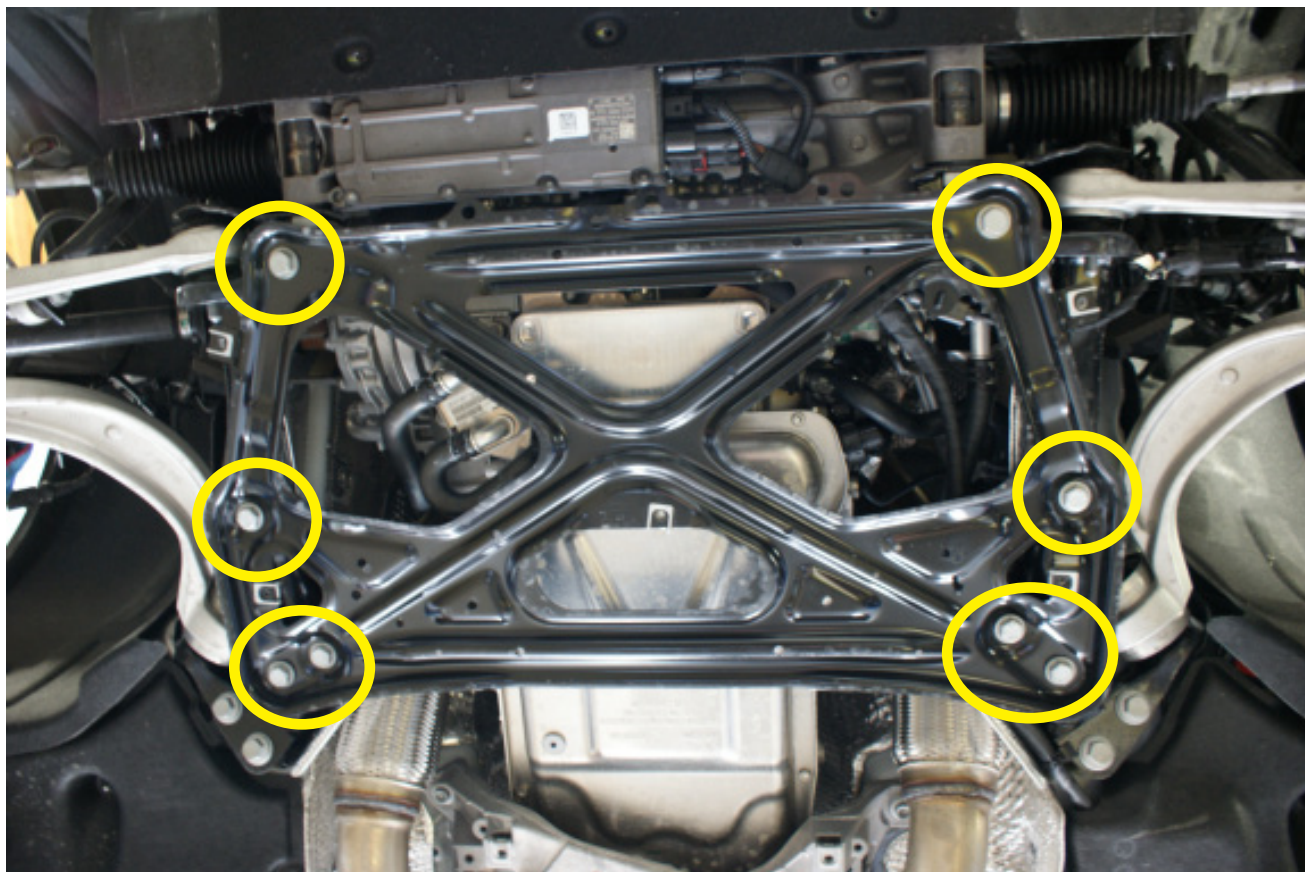
Carefully unclip the three cable retainers using longnose pliers.



STEP

3

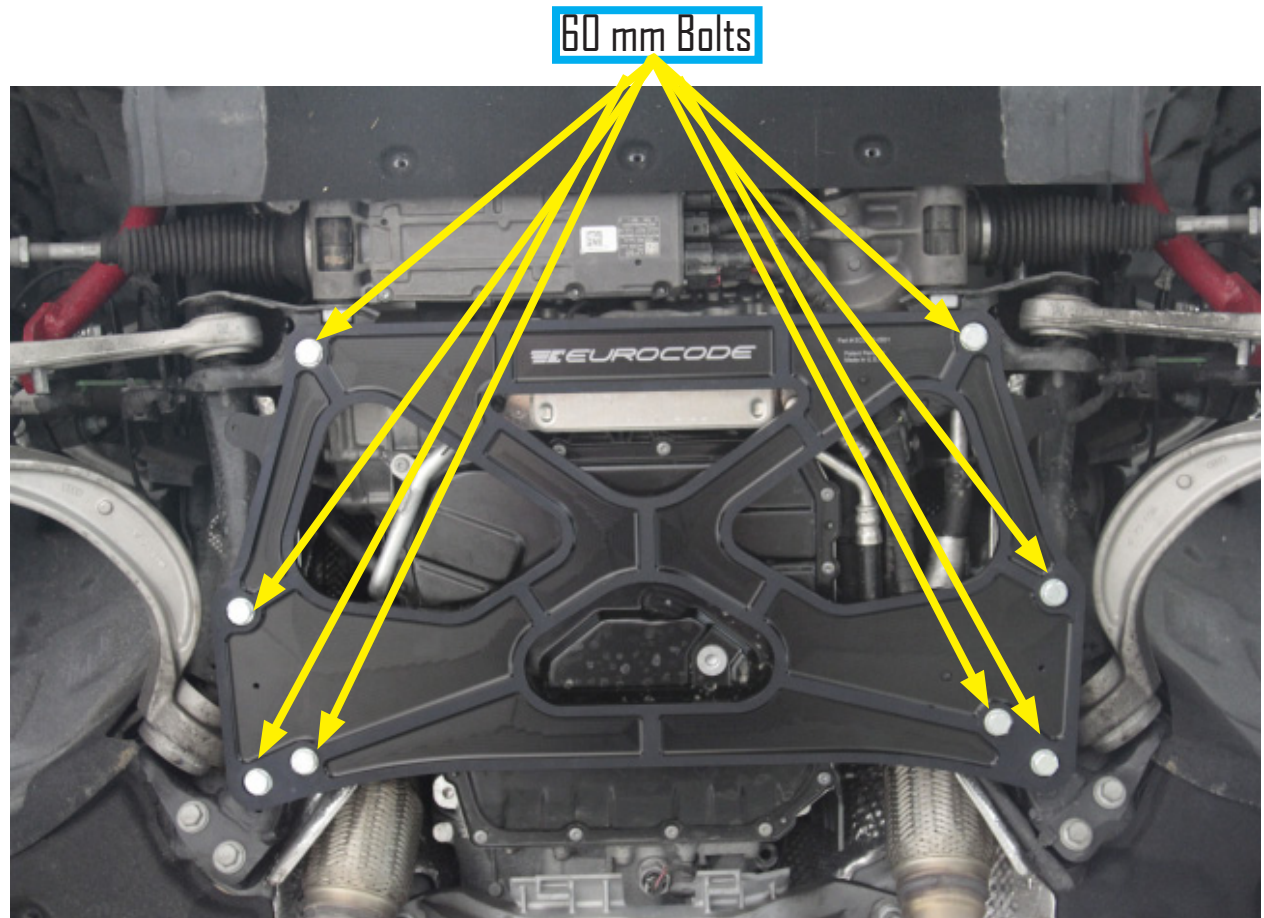
Remove the 8 mounting bolts of the stock brace using an M18 socket. Do not reuse these bolts.



STEP

4

Install the Eurocode AluKreuz with the supplied bolts using an M19 socket. Please note that there are eight 60mm bolts included. Install these bolts with washers in the positions highlighted by the arrows. Hand tight in a criss cross order to prevent binding.



STEP 5

Torque the bolts to 66 ft-lbs (90 Nm) plus 180° (1/2 turn) torque to yield. Follow the tightening sequence as illustrated in the picture below.



STEP

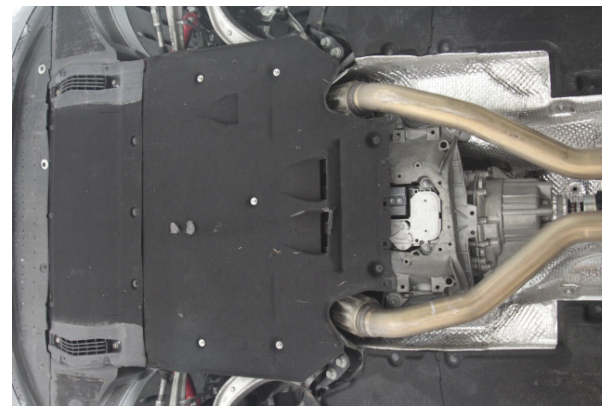
6

Install the three Cable Retaining clips from Step 2 in the corresponding positions on the Alu Kreuz.

Install the under body cover using the supplied Allen Head bolts, washers and lock washers using an M5 or an M4 allen socket. Dab a small amount of Loctite (supplied) to the threads of the bolts. Torque to 3 ft-lbs (4 Nm).

Reinstall the three OEM Torx Screws using a T30 socket. Dab a small amount of Loctite (supplied) to the threads of the screw. Torque to 5 ft-lbs (7 Nm).

At this point, installation is complete. Safely lower the vehicle and enjoy the enhanced driving pleasure.



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