



Alu Kreuz Drivetrain Stabilizer Install Guide v2.0 (Aug 2014)

List of Parts Included

- (1) Alu Kreuz Billet Aluminum Drivetrain Stabilizer
- (4) M6 x 16mm Capscrews
- (4) M6 Flat Washers
- (4) M6 Lock Washers
- (4) M6 x 16mm Capscrews
- (1) Loctite 242 tube
- (2) Gloves

Sold Separately

- (6) M12 x 1.5 x 42mm Hex Bolts (Pre-Facelift)
- (6) M12 x 1.5 x 42mm Hex Bolts (Facelift)
- (2) M12 x 1.5 x 51mm Poly Bolts (Facelift)

List of Required Tools

- Phillips Screwdriver
- Flat Head Screwdriver
- Torx T25 Socket or Screwdriver
- ½ Inch Drive 18mm Socket
- 14mm XZN Triple Square Socket (facelift)
- 10mm Socket or End Wrench
- 19mm End Wrench
- 4mm Allen Socket or Wrench
- ½ Inch Drive Torque Wrench
- ½ Inch Drive Breaker Bar/Rigid Wrench
- Vehicle Lift or Jack Stands

Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.

STEP

1

Raise vehicle using an automotive lift or jack stands (do not use ramps). The wheels of the vehicle must not have any weight on them during installation or damage to the sub-frame may occur. Remove the (3) T25 screws circled. (T25 Torx Socket or screwdriver)
If your vehicle does not have this tray, proceed to step 3.



STEP

2

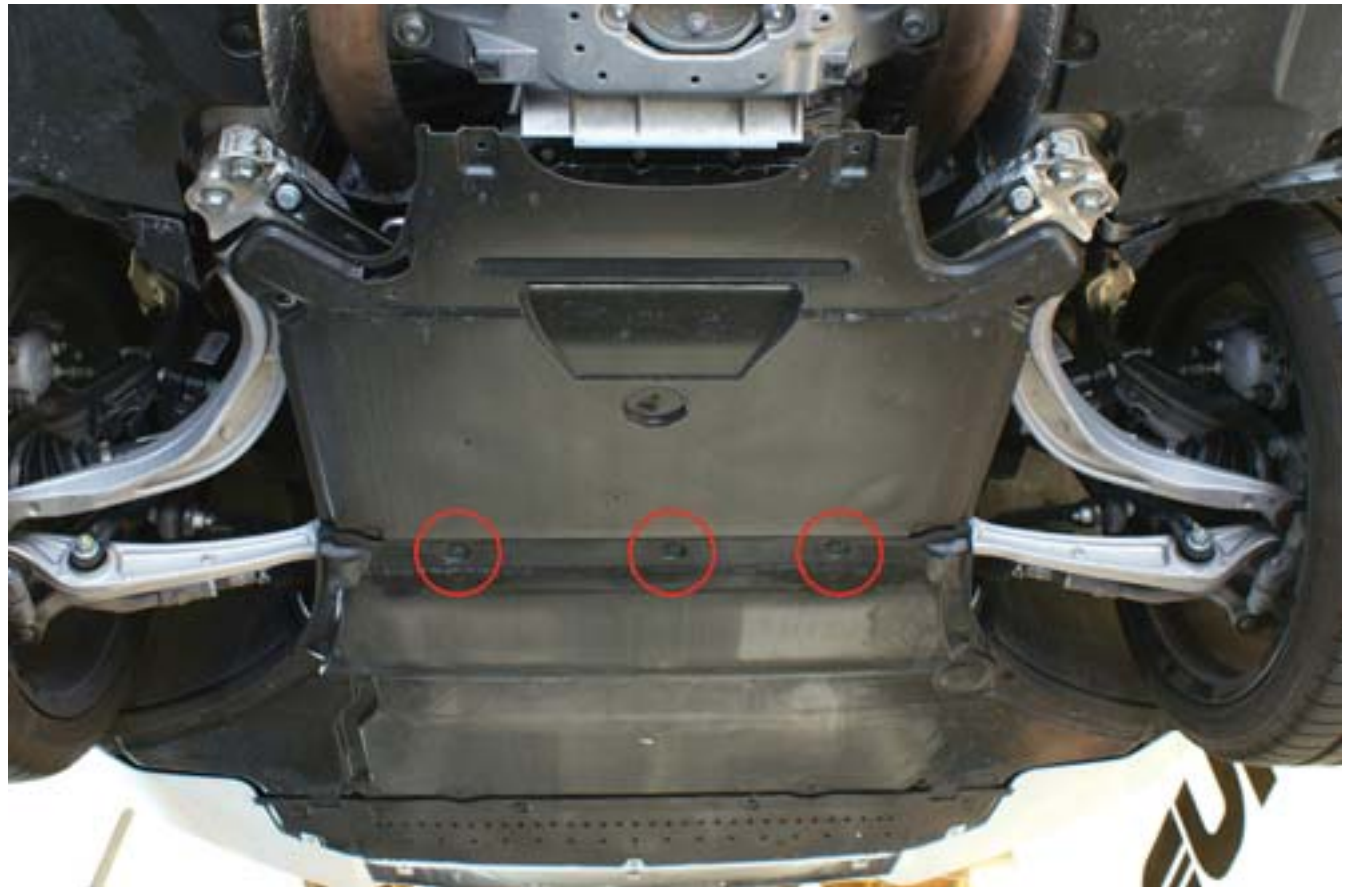
Remove the two plastic rivets that are circled, use a flathead screwdriver or panel remover tool.



STEP

3

Remove the three screws that are circled, you can use a T25 torx bit or phillips screwdriver.



STEP

4

Remove nut securing power steering cooler (10mm socket) this step is for the pre-facelift version, facelift go to step 4a



STEP

4a

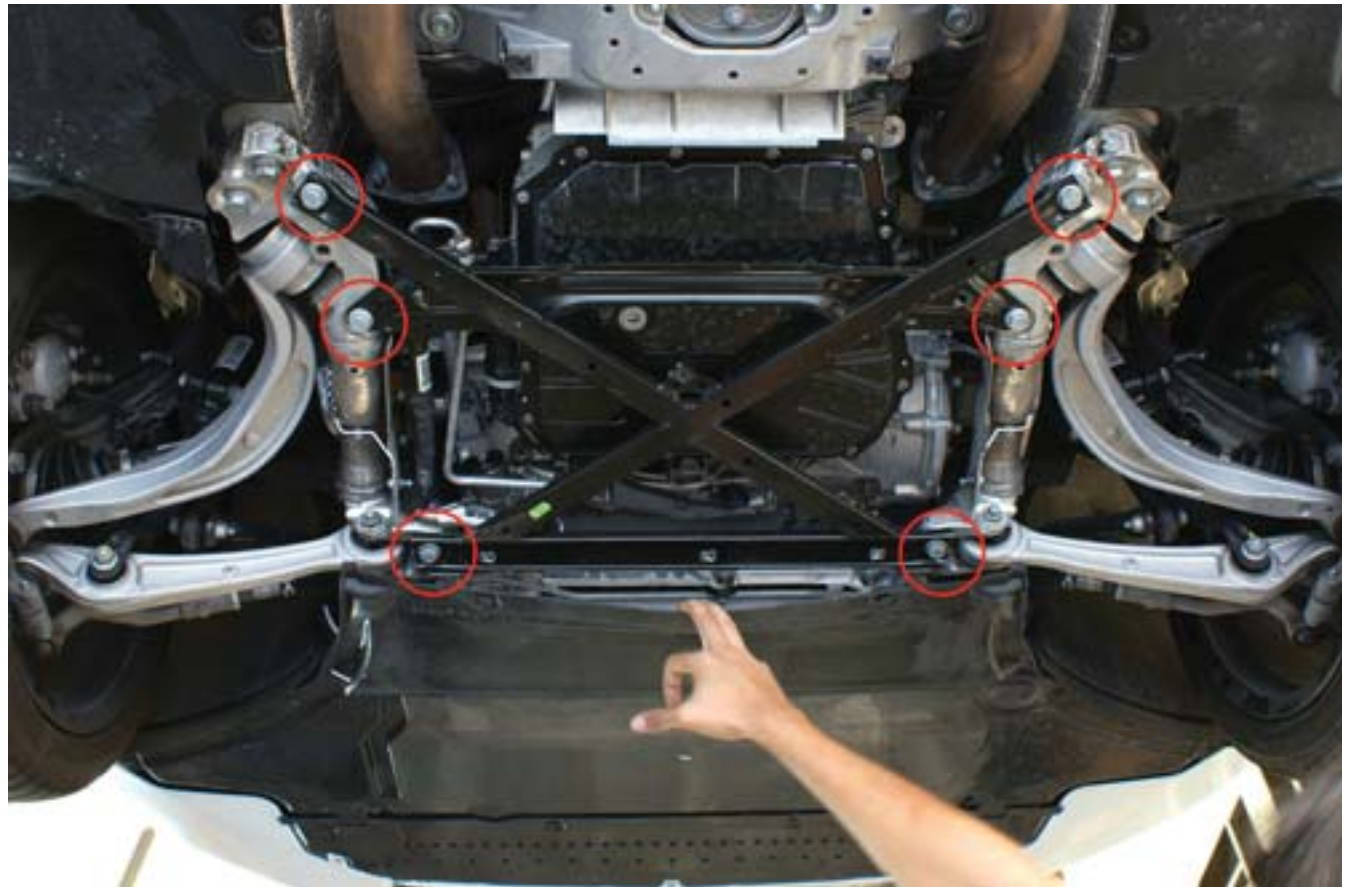
Push up on the plastic clips securing the power steering cooler to release it from the factory brace. Use care not to break.



STEP

5

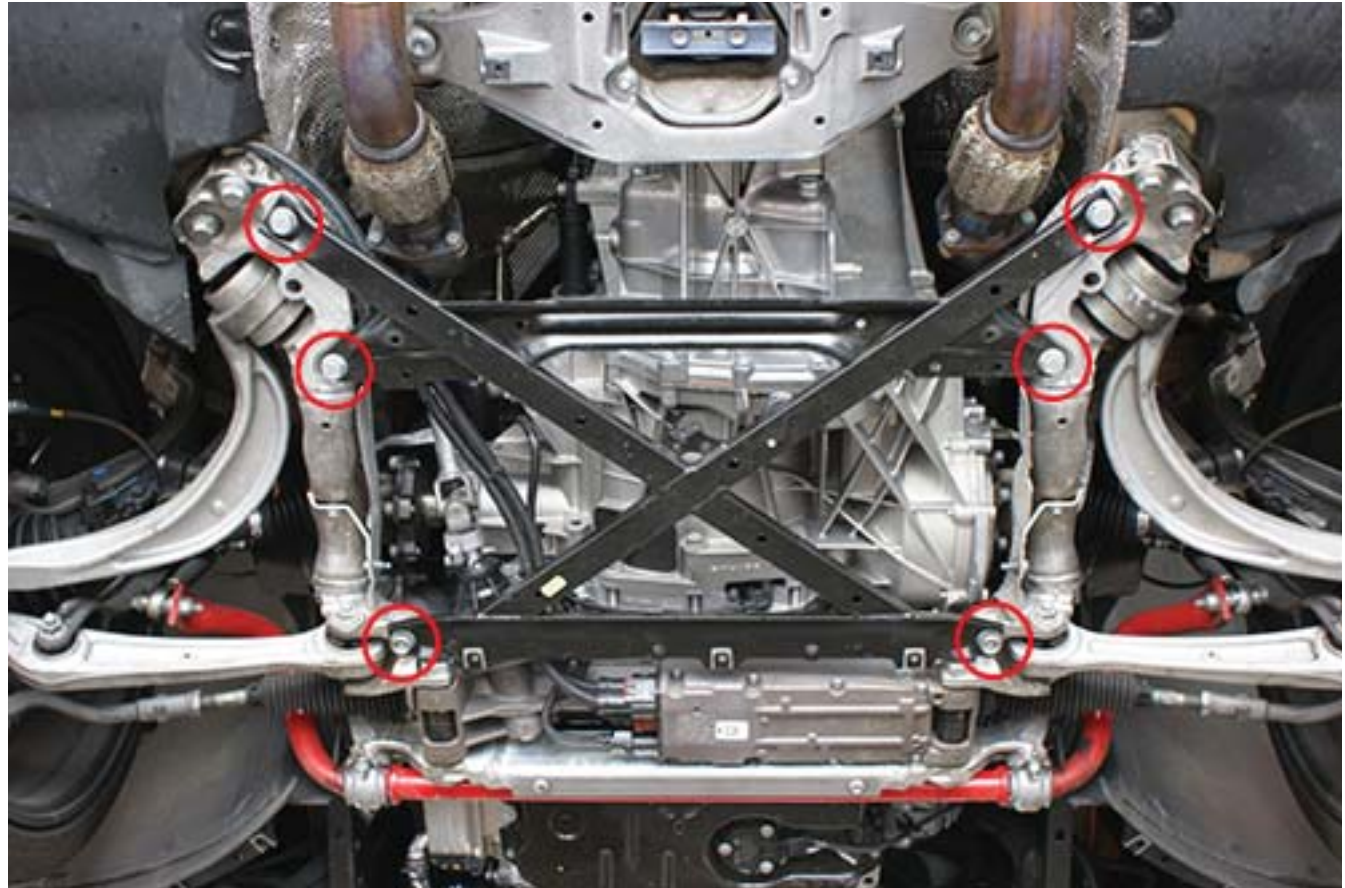
Remove the six M12 x 1.5 x 42mm bolts (18mm socket or wrench)
this step is for the pre-facelift version, facelift go to step 5a



STEP

5a

Remove the four M12 x 1.5 x 42mm bolts (18mm socket or wrench) and the two M12 x 1.5 x 51mm triple square bolts (14mm XZN triple square socket)



STEP

6

Remove the threaded bushing from the OEM stabilizer. Install it in the corresponding location on the Alu Kruez. (19mm wrench) This step is for the pre-facelift version, facelift go to step 7a.



STEP

7

Using new M12 x 1.5 x 42mm Hex bolts, install the Alu Kruez. Torque the six bolts to 90Nm, and another 135° to stretch the bolts. (torque wrench with 18mm socket, breaker bar with 18mm socket) Refer to step 7a for 2013- facelift applications.



STEP

7a

Using new M12 x 1.5 x 42mm hex bolts and M12 x 1.5 x 51mm triple square bolts, install the Alu Kruez. The two triple square bolts attach in the front. Torque the four hex bolts to 90Nm, and another 135° (1/4 turn plus 1/8 a turn) to stretch. Torque the two triple square bolts to 90Nm, and another 90° (1/4 turn) to stretch. (torque wrench with 18mm socket, torque wrench with 14mm XZN triple square socket, breaker bar with 18mm socket, breaker bar with 14mm XZN triple square socket).

STEP

8

Reattach the power steering cooler to the Alu Kreuz, for the pre-facelift version use the 10mm nut that was removed in step 4 and tighten with a 10mm end wrench or socket. For the facelift version press the plastic fastener into the hole provided in the Alu Kreuz (basically the reverse of step 4a).

STEP

9

Reattach the lower tray by reversing steps three to one. Use the four M6 capscrews, flat washers and lockwashers. Loctite 242 is provided to put onto the threads of the capscrews. Assemble the capscrews as shown in the photo below.



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